

FLAT ROOFING

Fibre Reinforced Single-Component Polyurethane Membrane Used for Roof Detailing.

Description

FIX-R Classic Fibred 10 is a thixotropic, fibre reinforced, single component, polyurethane liquid membrane.

Due to its unique formulation it cures rapidly to form a bubble free thick layer membrane with excellent mechanical properties. The reinforcing fibres within the product enable the applicator to form complex weathering details without the need to cut and shape sheet reinforcing material. Due to its thixotropic properties it is less prone to sagging when applied to vertical surfaces.

Apply with brush or roller.

Coverage rate.

 $1.8 kg/m^2$ if used as a standalone product.

 $1.5 kg/m^2$ if used as a detailing compound within the FIX-R Classic Liquid 10 System

 $(0.5 kg/m^2 \text{ of Liquid 10 would need to be applied over the cured product and within 48 hours)}$.

Recommended For

- Internal and external corner details as reinforcing detail
- Detailing around pipes and flashings as reinforcing detail
- Application into concrete gutters
- Ideal for vertical up stand work as less prone to sagging
- Deck/ wall interface reinforcement

Features & Benefits

- No additional reinforcement necessary
- Fast Curing. Skins over in 2-3 hours
- · Thixotropic. Less prone to sagging and slump
- · Bubble and defect free membrane
- Excellent weather and UV resistance
- $\bullet \ \, \text{Excellent thermal resistance, the product never turns soft.} \ \, \text{Recommended service temperatures 80°C, max shock temperature 200°C}$
- Remains elastic down to -40°C
- Excellent mechanical properties, high tensile and good tear strength, high abrasion resistance
- Good chemical resistance

Application Procedure

- It is essential that the intended substrate is thoroughly cleaned with a high pressure washer, on smaller areas a stiff broom and soapy water will suffice. Remove all oil, grease and wax contaminants, cement laitance and loose particles. Make good all cracks and blisters, fill surface irregularities with a suitable product. Allow to fully dry.
- Apply FIX-R Classic Primer 10 at a sufficient coverage rate to seal the surface. Primer coverage rates will vary dependant on surface porosity.
- · Allow primer coat to fully dry.

Coverage Rates

As a stand-alone coating:

Minimum coverage rate 1.8kg m²

As a detailing membrane:

Minimum coverage rate 1.5kg m^2 . Must be over coated with Liquid 10 within 48 hours or further application of Primer 10 will be required.

Cleaning

Clean tools and equipment initially with paper towels and then with a suitable solvent. Roller heads will not be re-useable.

Precautions

Contains Volatile, Flammable Solvents.

Always apply in well ventilated areas. No smoking or naked flames are permitted until the membrane or primer has fully cured. Please be aware that solvent fumes are heavier than air. If the product is to be used in enclosed spaces then ventilators and active carbon filter masks must be worn.

Packaging and Shelf Life

5kg & 15kg metal drums

Can be kept for a minimum of 12 months in the original unopened pails in dry conditions at temperatures between 5°C-25°C. Once opened use as soon as possible.

Technical specification

In liquid form (before application):

Property	Units	Method	Specification
Viscosity (BROOKFIELD)	сР	ASTM D2196-86, @ 25°C	5000-7000
Specific weight	gr/cm³	ASTM D1475 / DIN 53217 / ISO 2811, @ 20°C	1.4-1.5
Flash point	°C	ASTM D93, closed cup	42
Tack free time, @ 77°F (25°C) & 55% RH	hours	-	2-3
Recoat time	hours	-	6-48

The cured membrane:

Property	Units	Method	Specification
Service temperature	°C	-	-40 to 80
Max. temperature short time (shock)	°C	-	200
Hardness	Shore A	ASTM D2240 / DIN 53505 / ISO R868	80
QUV Accelerated Weathering Test (4hr UV, @ 60°C (UVB- Lamps) & 4hr COND @ 50°C)	-	ASTM G53	passed (2,000 hours)